



How do you make a best-in-class compressor range even better? By adding unmatched efficiency. ALUP's smallest screw compressors, the 15-26 kW fixed-speed Largo and the 7-26 kW Variable Speed Drive Allegro already gave you a lifetime of premium performance. The new 7-22 kW Evoluto and its iPM technology now offer you double-digit energy savings and a smaller environmental footprint. Compact and quiet, all three models can be used in your compressor room or at the point of use, as a primary or as a complementary compressor. So no matter how tough your requirements, our most versatile rotary screw compressor is sure to meet them.





#### **PERFORMANCE**

- Up to 45% energy savings with Evoluto's IE4 iPM motor (compared to fixed-speed).
- Up to 17% improved energy efficiency with new iPM technology (compared to VSD).
- Reliable operation, even in ambient temperatures up to 46°C.
- The IP54-enclosed drive train safeguards performance in dusty and humid conditions.
- Direct drive VSD and iPM drive ensure reliable performance.
- Sound levels as low as 62 dB(A).
- Advanced Airlogic<sup>2</sup>T touchscreen controller maximizes performance and efficiency.

+ TCO\* SAVINGS

PERFORMANCE



#### **FLEXIBILITY**

- From 7-26 kW with a pressure range between 4 and 13 bar.
- Available with iPM, Variable Speed Drive and fixed-speed drive train technology.
- Floor-mounted or tank-mounted models, with or without integrated dryer.
- Multiple tank sizes available.
- Can be installed in your compressor room or at the point of use.
- Flexible customization with wide range of options.

### A VERSATILE RANGE



#### **LARGO 15-26 FIXED-SPEED**

- Superior technology compared to belt drive thanks to in-house air end design and gearbox technology.
- Built for long duty cycles and continuous operation.
- IP55, class F IE3 motor, ideal for operation in tough conditions.
- Robust and silent design.
- Payback within 2 years for upgrade from belt drive to gear drive.



#### **ALLEGRO 7-26** VARIABLE SPEED

- Direct-driven transmission.
- Designed for variable load conditions, saving up to 35% compared to fixed-speed.
- Improved Specific Energy Requirement.
- Payback within 2 years for



#### + TCO\* SAVINGS

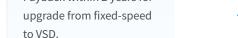
**PERFORMANCE** 

**SERVICEABILITY** 

LIFETIME



- Up to 17% additional energy savings compared to traditional VSD technology.
- Ideal for highly efficient operation during fluctuating air demand.
- Energy savings of up to 45% compared to fixed-speed.
- IP54, class H IE4 motor, oil-cooled for top performance.
- New design of air end and motor connection facilitates drive train maintenance.
- Payback after approximately 1 year for upgrade from fixed-speed to iPM.





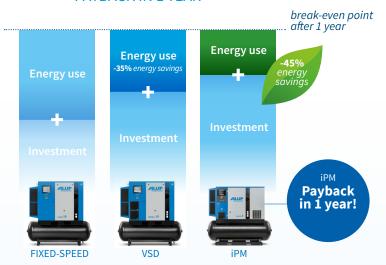
<sup>\*</sup> Total Cost of Ownership.



### iPM FOR MAJOR **ENERGY SAVINGS**

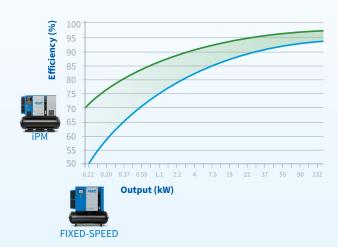
Energy takes up more than 70% of the cost of owning and operating a compressor. ALUP's iPM technology was developed to give you significant energy savings. While traditional compressors only have one speed (100% on), iPM compressors adjust their motor speed to follow the fluctuating air demand that most production environments have. As a result, the Evoluto 7-22 delivers energy savings of up to 45%. That means you can earn back the extra cost of the Evoluto (compared to a fixed-speed unit) in just 1 year. How's that for an easy decision?

#### PAYBACK IN 1 YEAR



### THE BIGGER BENEFIT OF A SMALL iPM COMPRESSOR

Does energy efficiency make less of a difference in small compressors? On the contrary! iPM technology delivers its biggest energy savings (compared to fixed-speed models) in smaller compressors. That is why you can achieve return on your iPM investment after just 1 year.



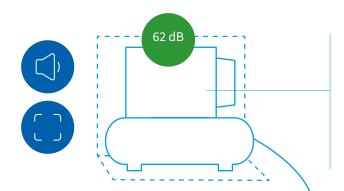


### STATE-OF-THE-ART ENGINEERING

At the heart of our model line-up, you will find best-in-class compression technology, designed and built for a lifetime of top performance. Just take a look at the Evoluto's drive train. Rated IE4 efficiency and class H motor windings, its maintenance-free interior permanent magnet motor gives you optimal efficiency in the hottest conditions:

- HIGH EFFICIENCY CREDIT TO ITS DIRECT DRIVE, IE4 PERMANENT MAGNET MOTOR AND HIGH TURN-DOWN RATIO
- HIGH RELIABILITY RESULTING FROM ITS OIL COOLING AND CLASS H
- EASY MAINTENANCE AND LOW DOWNTIME THANKS TO THE NEW DRIVETRAIN **COUPLING SYSTEM**





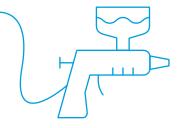
## THE COMPACT ALL-IN-ONE COMPRESSED AIR SYSTEM...

ALUP compressors are built to save space. And if you choose a tank-mounted model, you get an all-in-one compressed air system with the smallest footprint. For maximum air quality, a refrigerant dryer can be fully integrated.

# ... THAT CAN BE INSTALLED AT THE POINT OF USE

Thanks to their quiet operation and integrated design, our small rotary screw units can be installed on your production floor.

That means you don't need a separate compressor room and can save on floor space, piping, and installation costs. You can reduce your investment and operational costs as well, as you can operate the machine at a lower pressure setting and eliminate pressure drops throughout your piping network.





∕ Minimal pressure drops √ Higher FAD



# ADVANCED MONITORING, CONTROL & CONNECTIVITY

The state-of-the-art Airlogic<sup>2</sup>T touchscreen controller – included as standard – gives you on-screen and remote insight into the performance of your compressor:

- → LARGE 4.3" FULL-COLOR TOUCHSCREEN DISPLAY
- $\rightarrow$  30+ LANGUAGES
- → WARNING INDICATIONS AND SHUTDOWN ALARMS
- ightarrow Service Status and Schedule Indication
- VISUALISATION OF RUNNING CONDITIONS OVER LAN NETWORK
- → COMPRESSOR DATA ANALYSIS OVER ICONS



### **ICONS**



# INCREASED UPTIME, POWERED BY ICONS

With the Intelligent CONnectivity System (ICONS), you get data and insights from your machines delivered to your computer, tablet or smartphone.

- Increase the reliability of your machine by identifying problems before they become a threat to the continuity of your production.
- Analyze and optimize your energy consumption and CO₂ emissions.
- Receive high-quality energy reports ensuring the ISO50001 compliance of your site.



## PREMIUM COMPRESSION TECHNOLOGY

MORE ABOUT THE LARGO 15-26, THE ALLEGRO 7-26 AND THE EVOLUTO 7-22!



### OIL-COOLED IE4 EFFICIENCY AND CLASS H INTERIOR PERMANENT MAGNET (IPM) MOTOR:

Maintenance free; includes innovative oil-cooling technology for optimal performance in up to 46°C.

#### **IP54 ELECTRICAL CUBICLE:**

Can withstand up to 60°C with the highest standards in EMC performance.



### IN-HOUSE DESIGNED COMPRESSION ELEMENT:

Gives you best-in-class Free Air Delivery and Specific Energy Requirement.

DRIVE TRAIN: IE4 oil-cooled motor for optimal cooling performance. All-new conical coupling design for fast maintenance on the drive train.

### OVERSIZED COOLERS AND OIL VESSEL:

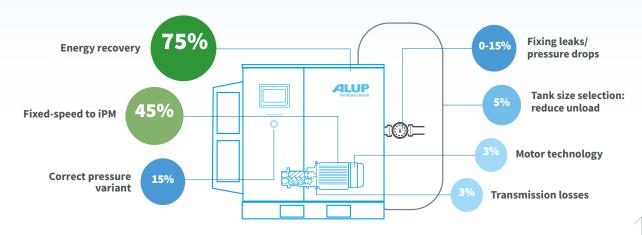
For improved performance.

# A RANGE OF OPTIONS

- → ENERGY RECOVERY
- ightarrow WATER SEPARATION DRAIN
- ightarrow Electronic water drain
- ightarrow Heavy Duty air inlet filter
- ightarrow SILENCING BAFFLE
- ightarrow CANOPY HEATER
- ightarrow 8000H OIL
- ightarrow line filter G
- ightarrow FOOD GRADE OIL
- ightarrow OPT.ECONTROL 6I

### MAXIMIZE YOUR ENERGY SAVINGS

Energy is by far the biggest cost of owning and operating a compressor. Luckily, there are many options to minimize the energy consumption of your air system. Technologies such as energy recovery can have a huge impact on your bottom line and your environmental footprint, with energy savings of up to 75%. A holistic view of your compressed air system is key. It starts with the selection of efficient technologies when buying your compressor. But it doesn't end there. Monitoring and analyzing your air system as you use it will often reveal optimization opportunities. Your ALUP representative can help you find those savings.





## TECHNICAL SPECIFICATIONS

**REQUEST** YOUR eqQUOTATION!



### LARGO 15-26

	Max. working	Reference working	Free	Motor power		Noise level	Cooling air	Weight					
Model	pressure	pressure	@ reference conditions*			**	flow	std	plus	plus + 500L tank			
	bar	bar	m³/h	l/s	cfm	kW	hp	db(A)	m³/h	kg			
	7.5	7.0	165	45.9	97	15 20	20						
LARGO 15	8.5	8.0	155	43.1	91			66	2484	345	400	575	
LARGO 15	10	9.5	137	38.2	81							515	
	13	12.5	119	33.1	70								
	7.5	7.0	202	56.2	119	18.5	25	67	3492				
LARGO 19	8.5	8.0	192	53.3	113					370	430	605	
LARGO 19	10	9.5	176	49.0	104					310	430	605	
	13	12.5	140	38.8	82								
	7.5	7.0	234	64.9	138			68	3492	385	445		
LARGO 22	8.5	8.0	226	62.7	133	22	30					620	
LARGO 22	10	9.5	198	55.0	117	22					443	620	
	13	12.5	168	46.6	99								
	7.5	7.0	258	71.6	152		35	70	6516				
LARGO 25	8.5	8.0	244	67.8	144	26				400	460	635	
LARGU 25	10	9.5	228	63.4	134	26				400		035	
	13	12.5	200	55.5	118								

### ALLEGRO 7-26

	Min. work-	work-		Motor		FAD*	Free Air Delivery @ reference conditions* Max. FAD*							Cool-	Weight (kg)					
Model	pres- sure pre	ing pres- sure	ром	power		7 bar		7 bar		9.5 bar		12.5 bar		ing air	std	plus	std +	tank	plus +	+ tank
	bar	bar	kW	hp	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	db(A)	m³/h			270 L	500 L	270 L	500 L
ALLEGRO 8	4	13	7.5	10	16.6	4.6	75.0	20.8	64.8	18.0	50.8	14.1	62	2200	257	292	317	417	352	452
ALLEGRO 11	4	13	11	15	16.2	4.5	111.6	31.0	90.0	25.0	73.8	20.5	63	2200	271	321	331	431	381	481
ALLEGRO 14	4	13	15	20	48.8	13.6	171.1	47.5	146.1	40.6	123.8	34.4	64	2200	290	340	350	481	400	500
ALLEGRO 15	4	13	15	20	48.8	13.6	48.8	47.5	48.8	40.6	48.8	34.4	67	2484	345	400	-	-	-	575
ALLEGRO 19	4	13	18.5	25	48.2	13.4	200.2	55.6	181.8	50.5	136.1	37.8	68	3492	370	430		-		605
ALLEGRO 22	4	13	22	30	47.5	13.2	231.1	64.2	194.8	54.1	176.0	48.9	69	3492	385	445	-	-	-	620
ALLEGRO 25	4	13	26	35	45.0	12.5	249.5	69.3	224.3	62.3	195.8	54.4	70	6516	400	460	-	-	-	635

### **EVOLUTO 7-22**

	Min. work-	Refer- ence work-	Mot	tor	Min.	FAD*	Free	Air Deli	ivery @ r Max.		condition	ons*	Noise	Cool-			Weigh	ıt (kg)	plus + ta		
Model	ing pres- sure	es- ing		ver	7 bar		7 bar		9.5 bar		12.5 bar		level **	ing air	std	plus	std +	tank	plus +	+ tank	
	bar	bar	kW	hp	m³/h	l/s	m³/h	l/s	m³/h	l/s	m³/h	l/s	db(A)	m³/h			270 L	500 L	270 L	500 L	
EVOLUTO 8	4	13	7.5	10	16.6	4.6	76.3	21.2	66.2	18.4	51.0	15.4	62	2200	215	270	315	345	370	400	
EVOLUTO 11	4	13	11	15	16.6	4.6	115.2	32.0	94.0	26.1	75.6	21.0	63	2200	225	280	325	355	380	410	
EVOLUTO 15	4	13	15	20	40.3	11.2	180.0	50.0	153.4	42.6	130.3	36.2	64	2484	325	380	-	-	-	555	
EVOLUTO 18	4	13	18.5	25	40.3	11.2	210.2	58.4	181.4	50.4	143.3	39.8	68	3492	340	400	-	-	-	575	
EVOLUTO 22	4	13	22	30	40.3	11.2	241.6	67.1	204.8	56.9	185.0	51.4	69	3492	345	410	-	-	-	585	

 $<sup>^\</sup>star$  Unit performance measured according to ISO 1217, Annex C, latest edition.  $^{\star\star}$  Noise level measured according to ISO 2151 2004.

### **DIMENSIONS**

		Allegro 8-14		Largo 15-25 Allegro 19-25 Evoluto 15-22 Dimensions (mm)						
		Evoluto 8-11								
	ı	Dimensions (mm	1)							
	Length	Width	Height	Length	Width	Height				
std	1165	655	1045	1395	835	1220				
plus	1585	655	1045	1545	835	1220				
std + 270L tank	1535	655	1535	-	-	-				
plus + 270L tank	1655	655	1550	-	-	-				
std + 500L tank	1935	655	1665	-	-	-				
plus + 500L tank	1935	655	1680	1940	835	1835				



## ALUP'S HERITAGE

Founded in Germany in 1923, ALUP derives its name from the automotive products that were manufactured in the mechanical workshop in Köngen where the company came into existence: Auto-Luft-Pumpen. ALUP developed its first piston compressor just two years later. In 1980, rotary screw compressors were added to its product range.

The experience and expertise the company gained each year, coupled with a spirit of innovation, has led to today's high-quality product offer. The name ALUP Kompressoren has become synonymous with innovative technology blended with a strong sense of tradition. To this day, ALUP Kompressoren is operating out of the heart of Baden-Württemberg, where it all began nearly a century ago.

## DRIVEN BY TECHNOLOGY, DESIGNED BY EXPERIENCE

Discover what happens when passion for technology meets hands-on industrial experience: Designs that are easier to install and maintain, allowing you to focus on your job.

Our extensive product range features the right machine for you – including the options that meet your performance requirements perfectly. High energy efficiency ensures return on investment and reduces your carbon footprint. And, because customer proximity is one of our hallmarks, you will always be one step ahead when your needs change.

1923 1925

Founded in Germany

First piston compressor

1980

First rotary screw compressors

today
Innovative technology



### Contact your local ALUP Kompressoren representative



### Care

Care is what service is all about: professional service by knowledgeable people, using high-quality original parts.

### **Trust**

Trust is earned by delivering on our promises of reliable, uninterrupted performance and long equipment lifetime.

### **Efficiency**

Equipment efficiency is ensured by regular maintenance. Efficiency of the service organization is how Original Parts and Service make the difference.



